

# Principles of an Effective Safety Culture



- 1 Safety is a value that is never compromised.**
- 2 Safety is an essential criteria of excellence.**  
Safety is just as essential as **quality, productivity, schedule and morale.**
- 3 We believe all injuries are preventable.**  
We have a mindset that any level, frequency, or severity of injury is unacceptable.
- 4 We actively care for one another.**  
We are committed to building relationships as the foundation for safety excellence.
- 5 We welcome being coached for safety.**  
We accept that coaching willingly and without becoming defensive or being offended.
- 6 We treat each other with dignity and respect.**  
We are valued not only for what we do, but for who we are.
- 7 Each and every one of us is accountable for our own safety.**  
We are also accountable for the safety and well being of others...regardless of position.
- 8 We demonstrate and promote our commitment daily.**  
We must speak-up when we see something unsafe on and off the job.
- 9 It is our moral obligation to be safety leaders**  
We will be safety leaders by identifying hazards, **speaking up**, controlling and taking necessary actions to eliminate the hazards, **up to and including the STOPPAGE of work.**